# **OTW – PowerHone (H)**

**PRODUCT SHEET** 

**Ohio Tool Works** 

## "Simple and Precise"

The OTW – PowerHone horizontal honing system is OTW's production duty hone. Offered with multiple fixturing and system options, it can process parts from 0.500" (12 mm) up to 22" (559 mm) and is available in lengths up to 26' (8 M).

#### [ Standard Features ]

- Automatic Tool Expansion w/ Load Sensing
- Universal Part Holding Fixtures
- Stationary Driveshaft Support
- 1.5" Diameter Hardened Steel Ways
- 2.0" Diameter Bayonet Spindle
- Touch Screen Operator Controls
- Auto Dwell/Short-stroke
- Part Program Storage
- Driveshaft Indexing Feature

#### [ Options ]

- IIoT Ready w/ Full Data Capability
  - Remote Connectivity for Online
    Support and Monitoring
    - Coolant Filtration System
    - Small Bore Processing Options





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### Capacities/Technical Specifications

	[ Standard Equipment ]	
I.D. Capacity	.500" - 22" (12-560 mm) *	Turnkey Solutions
O.D. Capacity	23.0" (584 mm)	Please ask about OTW's complete line of tooling, abrasives & consumables.
Stroke Capacities	6.6' (2 M) 13' (4 M) 20' (6 M) 26' (8 M)	
Stroke Power	11 kW servo	
Spindle Drive	Up to 20 kW servo *	
Spindle Speeds	Packages from 10 - 3500 RPM Infinitely Variable	250 500 0 RPM O Spindle Position 0.03235 in
Stroke Rate	1-100 FPM (0,3 – 30,5 M/MIN) Infinitely Variable	Poston 2.519 in Stoke ength 16.525 in
Electrical System	480V / 3PH / 60 Hz**	Ohio Tool      2016/07.2 +14:16 12      Moderne States      Logic & Instance      parent        S      Operator ID 128      Walk order 448      Particurber 128      States () 128/06/06      States () 166 ()

\* Subject to specific application bore condition and base capacity \*\* Additional voltages available

